

Date: Tuesday, 11/13/2007 1:33:42 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BEARING
Job Number : 35694	
Estimate Number : 10717	
P.O. Number :	Part Number : D3284009
This Issue : 11/13/2007 S.O. No. :	Drawing Number : D3284 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 34007	Material :
Written By : <u>[Signature]</u>	Due Date : 11/20/2007 Qty: 24 Um: Each
Checked & Approved By : <u>[Signature] 07.11.13</u>	
Comment : Est Rev: A 04.05.13 New Issue KJ/DS	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 5038 to Eagle Copters

Order P/N: 47-140-252-5

Certificate of Conformity is required

07/11/14 (24)

2.0	471402525	bearing
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 24.0000 Each(s)

Bearing

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

1-Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

07/11/14 (24)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

07/11/21 (24) counter

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5781

07/11/21 (24)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: D Date: 21/11/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 11/13/2007 1:33:42 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 35694

Part Number: D3284009

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(24)

Comment: FINAL INSPECTION/W/O RELEASE

D 07/11/24

Job Completion



U 07.11.24

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

RELEASED
04.05.17

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35694

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Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

PACKING SLIP

Date Shipped: November 16, 2007

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: **SH#-005844**

Manifest number:

Ship To: **Dart Aerospace Ltd.**

1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship Via: **FED EX**

Carrier Terms:

Waybill: **7988 1123 7310**

Shipping Instructions: **Attn: Chantel**

Customer P.O. Number: **PO00005038**

Phone: **613-632-5200**

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
>>	1 047-140-252-005	BEARING,ROD END	Shipping Area	24	Each		LT-07-017080
		Sales Order Number: SO07-02534.001		Eagle PO Number PO-07-003421.1			
Comments							
>>	2 205-060-101-001	ROD END	Shipping Area	6	Each		LT-07-017079
		Sales Order Number: SO07-02534.002		Eagle PO Number PO-07-003421.3			
Comments							

Sales Order Number **2007002534**

Parts on Back Order

Customer **Dart Aerospace Ltd.**

Part Number	Part Description	Qty Sold	BackOrder Qty
047-140-252-005	BEARING, ROD END	24.00	0.00
205-060-101-001	ROD END	12.00	6.00

* End of Report *

>> denotes that the Packing Slip line item has already been printed.

Eagle Copters Maintenance Ltd

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

LOT #: LT-07-017080



Sold To: SO07-02534.001

Sold Date: 11/16/2007 8:56:57PM

Part No: 047-140-252-005

Description: BEARING, ROD END

Serial No:

Condition: New

Qty Sold: 24.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

Cycles

Hours

Total Time:

0.0

TSO:

Details of work performed/reason for removal

Receiving Inspection

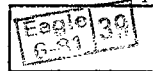
Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

November 16, 2007

Lic. No./Stamp

Inspector



Maintenance Release